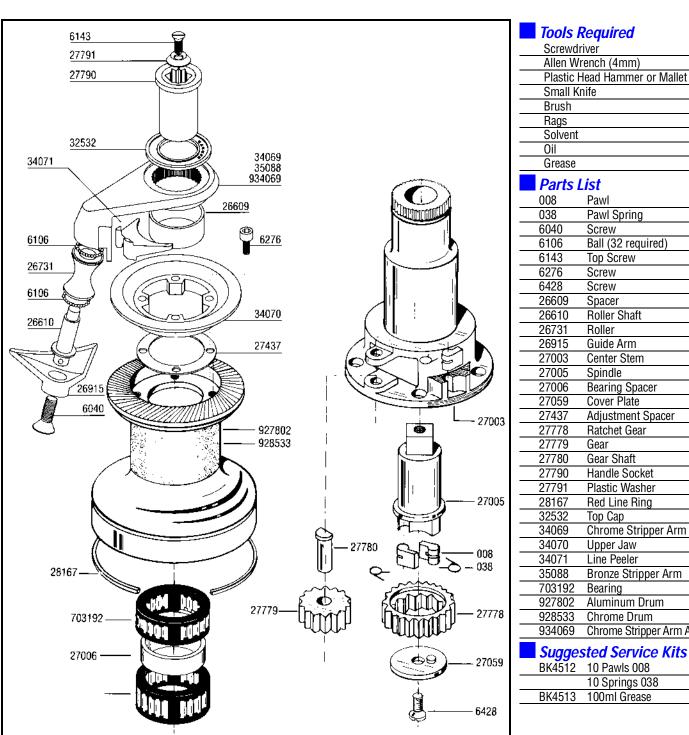
### **16st**



Winch Parts and Service Instructions



Tools Required	
Screwdriver	
Allen Wrench (4mm)	
Plastic Head Hammer or Mallet	
Small Knife	
Brush	
Rags	
Solvent	
Oil	
Grease	
Parts List	
008	Pawl
038	Pawl Spring
6040	Screw
6106	Ball (32 required)
6143	Top Screw
6276	Screw
6428	Screw
26609	Spacer
26610	Roller Shaft
26731	Roller
26915	Guide Arm
27003	Center Stem
27005	Spindle
27006	Bearing Spacer
27059	Cover Plate
27437	Adjustment Spacer
27778	Ratchet Gear
27779	Gear
27780	Gear Shaft
27790	Handle Socket
27791	Plastic Washer
28167	Red Line Ring
32532	Top Cap
34069	Chrome Stripper Arm
34070	Upper Jaw
34071	Line Peeler
35088	Bronze Stripper Arm
703192	Bearing
927802	Aluminum Drum
928533	Chrome Drum
934069	Chrome Stripper Arm Assembly
Suggested Service Vite	

When ordering parts for service, please include a "B" before each number (i.e. B008).

### Recommended Service Cycle - Service winch before the sailing season and once during.

### Adjusting Self-Tailer

Self-tailing winches must be adjusted for line size to insure proper operation. If the line slips in the jaws, remove the adjustment spacer 27437 from under the upper jaw 34070. If the winch self-tails properly with the spacer in place, do not remove it. The efficiency of the winch will be compromised when using larger lines.

### Positioning Stripper Arm

Loosen top screw

Remove handle socket

Lift stripper arm and drum; position as desired

### Opening Winch

Remove top screw

Lift off drum and stripper arm

### Servicing Winch

Remove pawls and springs - service as below

Remove bearings, gear shaft and gears

To remove center spindle, winch must be removed from deck

Clean all parts with rags and solvent

Use a brush to lubricate all moving parts lightly with grease

Replace pawls and springs and lubricate lightly with oil

Reassemble and close winch

### Servicing Pawls

Catch spring with knife and hold against pawl

Lift out pawl

Clean and check for wear

Place spring against pawl with straight leg against pawl

Hold spring closed and slip pawl into pawl socket

Lubricate pawls using oil

### Fitting on Boat

Make sure mounting surface is flat

Check sheet entry angle

Open winch

Position winch on deck with drive gear where sheet enters

winch drum and mark holes

Remove winch and drill holes

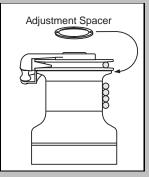
Mount using five 1/4" (6mm) flat head machine screws

Apply bedding compound and bolt winch to boat

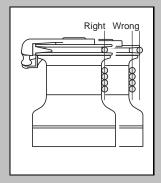
Clean excess bedding compound from base drain holes

Lubricate and reassemble winch

# Adjusting Self-Tailer



To adjust self-tailer, add or remove adjustment spacers.



Correct opening: Sheet fits completely into jaw and rests against drum.

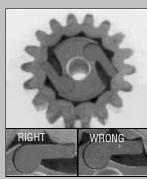
## ervicing Winch



Clean all parts with solvent.



Grease lightly and spread grease evenly. Use a brush.

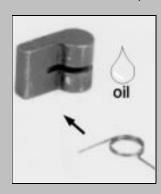


Attention: Ratchet gear mounted backwards will cause winch to slip.

# Servicing Pawls

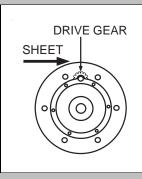


Use knife to free captive spring.

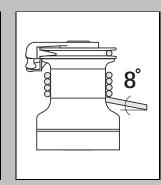


Insert spring with straight leg against pawl. Use oil for lubrication.

### Fitting on Boat



Position drive gear where sheet enters winch drum.



Sheet angle must be at least  $8^{\circ}$ .